

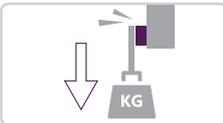
Technical data sheet

Total thickness: **0.30mm**

BS GRAFIX 300 SOFT

Main carrier:	WHITE PLASTICIZED PVC FILM
Secondary carrier:	-
Main liner:	HAVANA SILICONE GLASSINE PAPER
Secondary liner:	-
Open side adhesive:	NATURAL RUBBER
Closed side adhesive:	NATURAL RUBBER

Adhesive properties

Peel 180° on steel		Open side	10	M.U.	Method
		Closed side	10	N/25 mm	BS 34 - AFERA 5001
Rolling ball test		Open side	0.5	M.U.	Method
		Closed side	0.5	Cm	BS 12 - PSTC-6
Quick stick on steel		Open side	13	M.U.	Method
		Closed side	13	N/25 mm	BS 6 - AFERA 4015
Shear on steel		Open side	60	M.U.	Method
		Closed side	80	Hours	BS 68 - AFERA 5012

Temperature resistance

Long term		-	M.U.: °C
Short term		-	M.U.: °C

Mechanical properties

Tensile strength at break Longitudinal		Min.	Max.	M.U.	Method
		29	29	Mpa	ASTM D 882
Tensile strength at break Transversal		Min.	Max.	M.U.	Method
		26	26	Mpa	ASTM D 882
Elongation at break Longitudinal		Min.	Max.	M.U.: %	Method
		340	340		ASTM D 882
Elongation at break Transversal		Min.	Max.	M.U.: %	Method
		350	350		ASTM D 882

Note: All above information are believed to be true and reliable but they are given only for guidance. They do not constitute a warranty or a specification. The characteristics refer to average values, relevant to samples collected from our production. Users must confirm the suitability of the products through their own tests. BiesSse Tape reserve the right to introduce at any moment and without warning those changes that they deem necessary. Tolerance of Technical Data: ± 30%

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Description

The product is made up of a calibrated thickness white plasticized PVC film carrier and a havana silicone glassine paper liner.

The natural rubber adhesive system (wet-style), on both sides, provides medium-high adhesion performances.

Applications

Ideal for cardboard printing in post-print and relevant pre-mounting operations of rubber clichè/photopolymer plates applied on PET/PP film sheets or directly on steel cylinders.

Recommended for medium and high thickness photopolymer plates.

Product PLUS

Due to its very flexible structure, the plasticized film carrier allows better printing performances than with the rigid adhesive tapes.

Good balance between technical characteristics and costs.

Recommendations for correct use

Storage

For a proper storage of the product we recommend to keep the product in the original package until it is needed and use it within 12 months from delivery.

The storage shall be carried out at a room temperature between 15°C and 27°C, and a relative humidity < 60%.

Once removed from the packaging, place the product vertically and protect it from dust. Do not expose product and packaging to direct sunlight and heat sources.

Surface cleaning

The product shall be applied on sufficiently flat surfaces and with no non-stick coating.

In order to obtain a correct product adhesion level on surfaces, it is indispensable that the surfaces are properly cleaned before the application. It is recommended to use quick-evaporating solvents.

After cleaning make sure that the solvent has completely evaporated, by waiting for a sufficiently long period of time or by drying the surface with a completely dry cloth.

Application

As adhesive tape is pressure-sensitive, it is necessary a proper pressing pressure on the back of the tape, once applied on the surface, to ensure the grip of the adhesive and a full lamination.

Measuring tolerances

The tape cutting width tolerance can vary within a range of ± 0.7 mm. Tighter tolerances for specific formats and measures can be available on request.

Disposal

It is recommend to dispose the product after use according to the specific regulations of the country it was used in.

For additional information, please refer to our Technical Office:

info.tapes@biesSseworld.com
+39 02 90 11 11 18